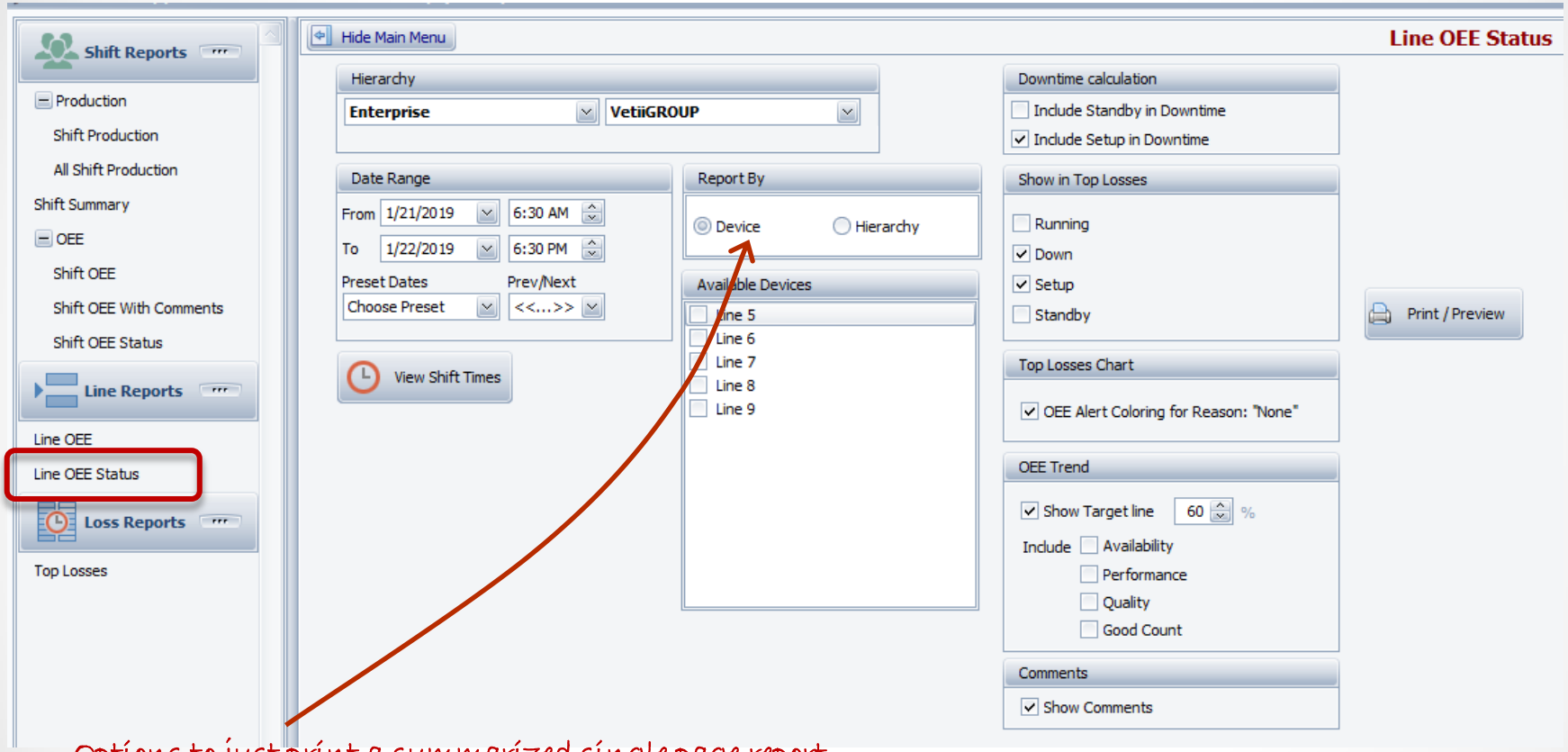
Reports - Line Reports – Line OEE Status

Optional Report capabilities



Options to just print a summarized single page report based on the Hierarchy and Production Filters to the left. Or, print a separate page per selected device.

Reports – Line Reports – Line OEE Status

Instant OEE

Line OEE Status Report

1/23/2019 to 1/24/2019

Line 5

Productivity

Target Count:	260,594	Good Count:	91,147
Goal Count:	238,000	Reject Count:	23,731
Average Rate:	14,731	Total Count:	114,878
Efficiency:	35.0%	Scrap %:	20.70%

OEE: 34.5%

Availability: 74.8%
Performance: 58.2%
Quality: 79.3%

Production Times

Run Time:	71	23h 30m 39s	72.6%
Down Time:	63	07h 33m 42s	23.4%
Setup Time:	3	00h 21m 35s	1.1%
Standby Time:	10	00h 56m 56s	2.9%
Total:	147	32h 22m 52s	100.0%

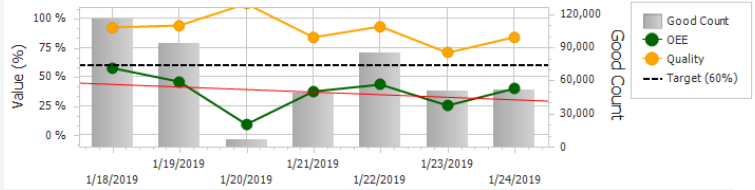
Performance - Speed Loss

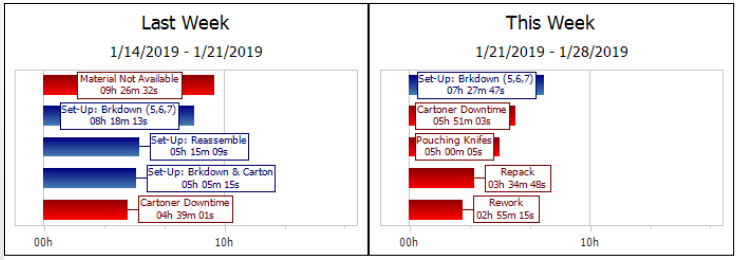
Cycles	Time	Counts	Average
Standard:	00h 00m 59s	80	00h 00m 00s
Slow:	15h 46m 36s	56,796	00h 00m 01s
Small Stops:	07h 40m 03s	462	00h 00m 59s

Top 5 Production Events (Down, Setup)

State	Reason	Total Time	Counts	Minimum	Average	Maximum	% To Total
Down	Repack	03h 04m 54s	12	00h 00m 00s	00h 15m 24s	00h 35m 00s	9.5%
Down	Feeding System Downtime	00h 56m 23s	12	00h 00m 39s	00h 04m 41s	00h 13m 16s	2.9%
Down	Rework	00h 35m 54s	4	00h 00m 00s	00h 08m 58s	00h 13m 37s	1.8%
Down	Pouching Machine Down	00h 28m 55s	7	00h 00m 00s	00h 04m 07s	00h 08m 20s	1.5%
Down	Butler Downtime	00h 27m 46s	4	00h 03m 13s	00h 06m 56s	00h 11m 03s	1.4%

OEE for the last 7 days





Line OEE Status Report

1/23/2019 to 1/24/2019

Line 6

Productivity

Target Count:	200,864	Good Count:	91,770
Goal Count:	238,000	Reject Count:	9,722
Average Rate:	15,076	Total Count:	101,492
Efficiency:	45.7%	Scrap %:	9.60%

OEE: 41.3%

Availability: 69.9%
Performance: 65.3%
Quality: 90.4%

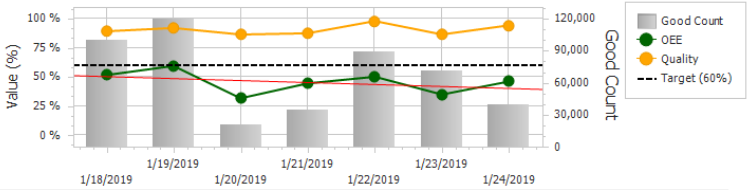
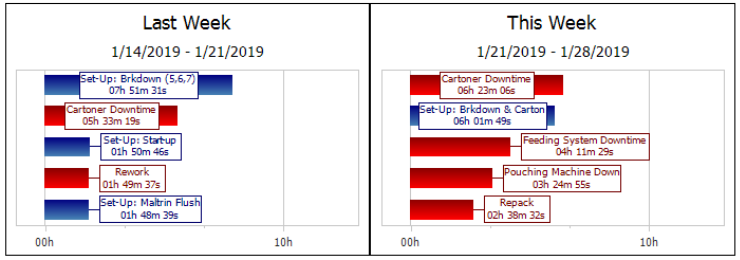
Production Times

Run Time:	64	18h 26m 17s	57.0%
Down Time:	52	05h 28m 29s	16.9%
Setup Time:	4	02h 27m 22s	7.6%
Standby Time:	13	05h 57m 51s	18.4%
Total:	133	32h 19m 59s	100.0%

Performance - Speed Loss

Cycles	Time	Counts	Average
Standard:	06h 58m 37s	27,243	00h 00m 00s
Slow:	06h 21m 55s	22,907	00h 00m 01s
Small Stops:	05h 05m 43s	432	00h 00m 42s

Top 5 Production Events (Down, Setup)

State	Reason	Total Time	Counts	Minimum	Average	Maximum	% To Total
Setup	Set-Up: Maltrin Flush	02h 02m 23s	1	02h 02m 23s	02h 02m 23s	02h 02m 23s	6.3%
Down	Feeding System Downtime	01h 23m 39s	13	00h 03m 07s	00h 06m 26s	00h 23m 39s	4.3%
Down	Cartoner Downtime	01h 04m 35s	13	00h 00m 10s	00h 04m 58s	00h 18m 02s	3.3%
Down	Rework	00h 53m 36s	2	00h 12m 40s	00h 26m 48s	00h 40m 56s	2.8%
Down	Repack	00h 43m 41s	3	00h 06m 19s	00h 14m 33s	00h 29m 35s	2.3%

OEE for the last 7 days