

# Shift OEE Status Report

## Shift OEE Status With Comments

Line 6 Third Shift  
 Report Date: 1/21/2019 Shift Start: 22:50  
 Shift End: 06:30

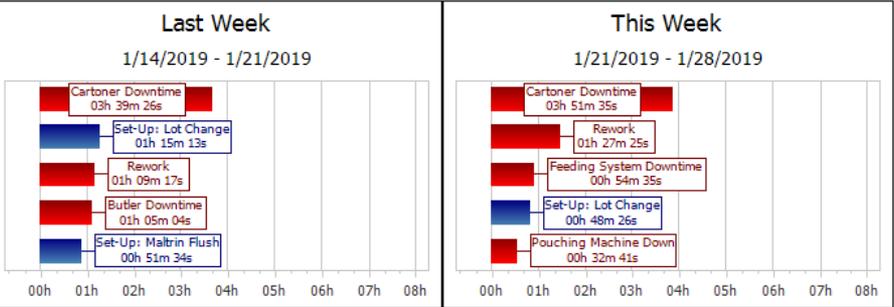
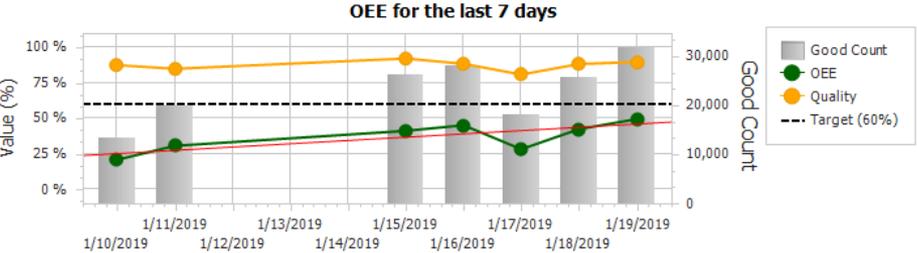
Productivity			
Target Count:	59,671	Good Count:	19,040
Goal Count:	59,500	Reject Count:	-6,216
Average Rate:	1,736	Total Count:	12,824
Efficiency:	31.9%	Scrap %:	-48.50%

### OEE: 52.5%

Availability: 69.4%  
 Performance: 51.0%  
 Quality: 148.5%

Performance - Speed Loss			
Cycles	Time	Counts	Average
Standard:	02h 46m 47s	10,846	00h 00m 00s
Slow:	00h 00m 00s	0	00h 00m 00s
Small Stops:	02h 20m 58s	133	00h 01m 03s
Total Run Time:	05h 07m 46s	19	

Top 5 Production Events (Down, Setup)							
State	Reason	Total Time	Counts	Minimum	Average	Maximum	% To Total
Down	Cartoner Downtime	00h 53m 29s	4	00h 03m 12s	00h 13m 22s	00h 39m 06s	11.6%
Down	Feeding System Downtime	00h 23m 56s	5	00h 03m 12s	00h 04m 47s	00h 08m 39s	5.2%
Setup	Set-Up: Lot Change	00h 16m 58s	1	00h 16m 58s	00h 16m 58s	00h 16m 58s	3.7%
Down	Rework	00h 15m 36s	2	00h 06m 26s	00h 07m 48s	00h 09m 10s	3.4%
Down	Butler Downtime	00h 11m 21s	2	00h 00m 00s	00h 05m 40s	00h 11m 21s	2.5%



Shift Events					
State	Start Time	End Time	Reason	Duration	Event Comment

- Larger format OEE Metrics.
- If any of the metrics are greater than 100%, they will be displayed in **RED** font.
- Productivity now includes Scrap %
- Performance – Speed Loss includes average cycle losses.
- OEE for the Last 7 days includes ability to show different OEE Metrics as well as Good Count and Target line.
- New Top Losses Pareto comparing This Week to Last Week.
- Optionally show Comments entered for events via OEE Alert.