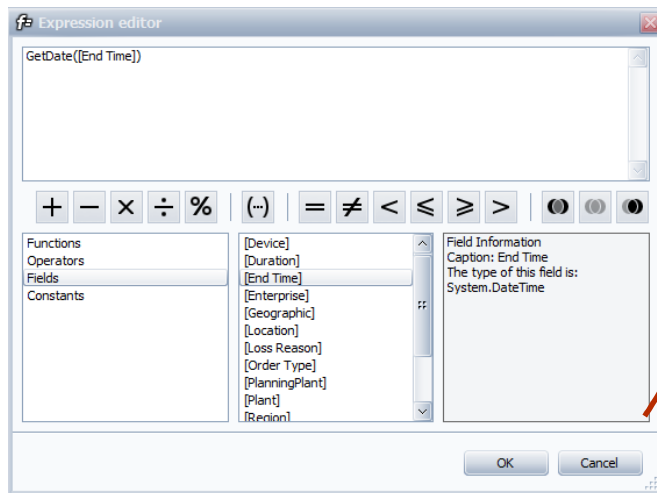
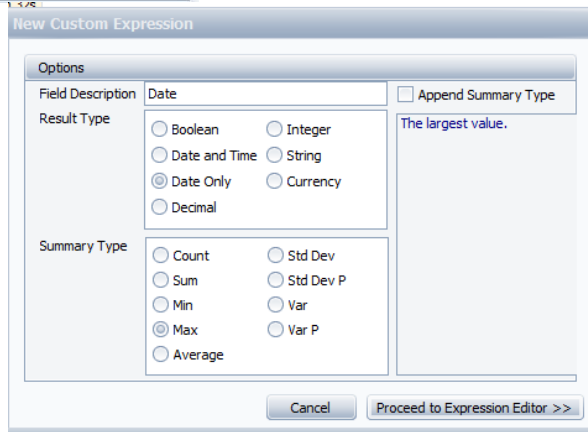




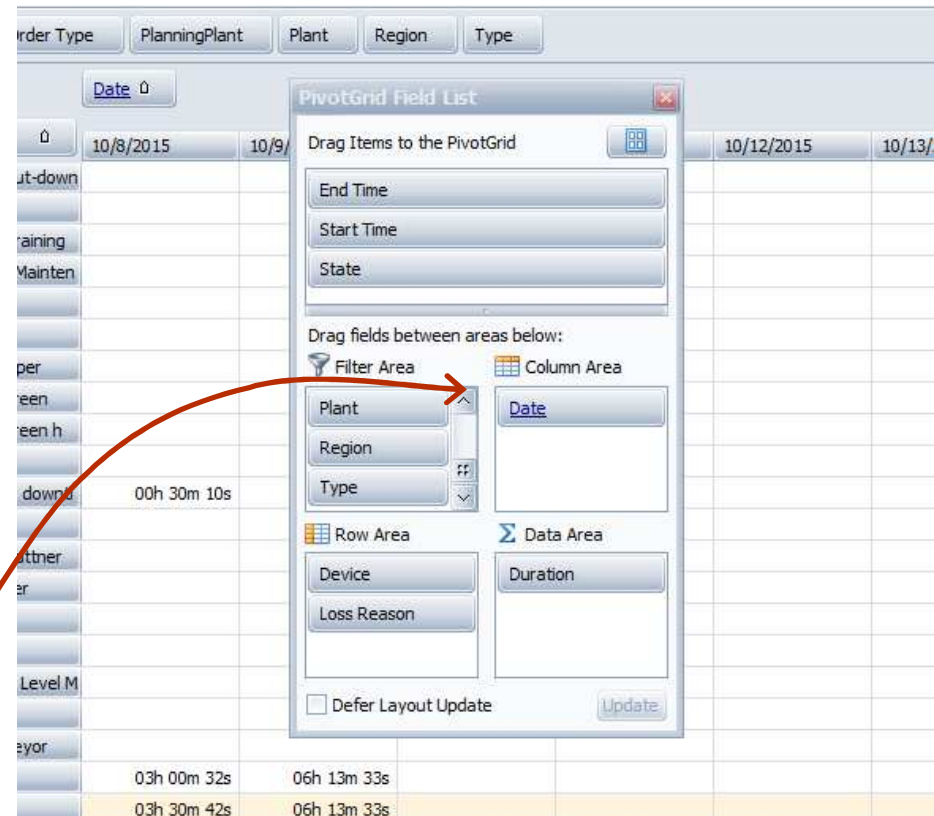
1. Select Availability - Tabular Analysis.
2. Select your parameters and Apply/Refresh.
3. Create a Date Only Field and move to Column Area



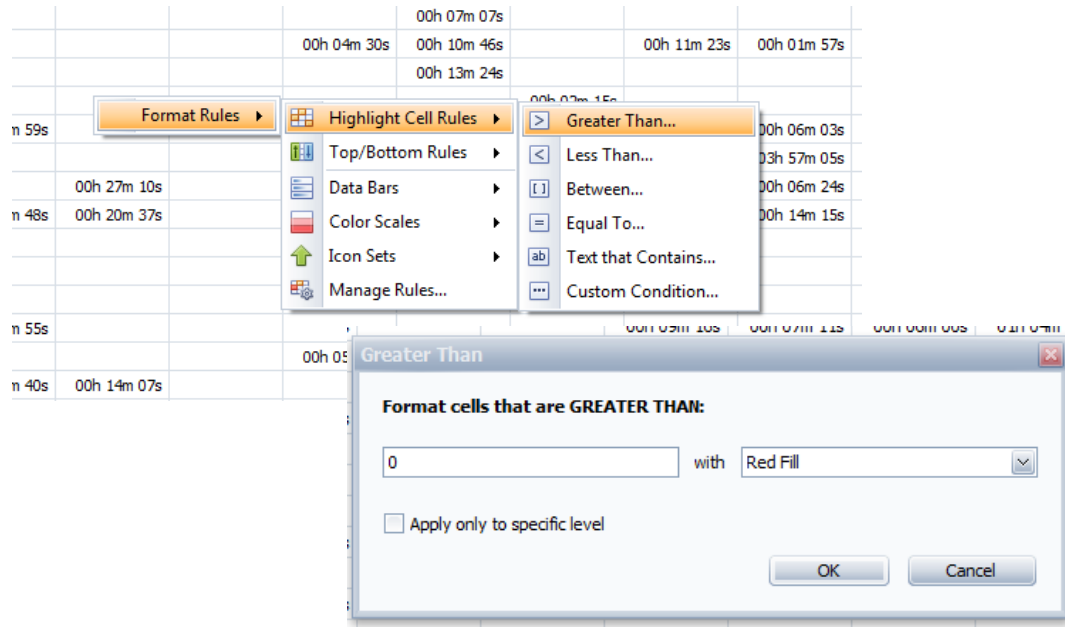
### OEE Studio – Paynter Chart

A Paynter Chart is a graphical tool started at Ford Motor Company that combines the concepts of a run chart with a Pareto chart. The run chart is typically used at the top and a list of defects/deficiencies are listed below the x axis to indicate what items make up the count for each reporting period.

You can create this report using either time or count.







## Color your Chart!

1. Right-Mouse click on a cell to define Format Rules.
2. Color the cell RED when greater than zero and apply to all levels.
3. The cells that are white indicate that no event happened.

Reason Count		Date											Grand Total	
Device	Loss Reason	10/26/2015	10/27/2015	10/28/2015	10/29/2015	10/30/2015	10/31/2015	11/2/2015	11/3/2015	11/4/2015	11/5/2015	11/6/2015	11/7/2015	Grand Total
1004_VFL1	1520 Bagger	4		12	13	3		7	1	2	11	6	5	64
1004_VFL2	1520 Bagger			1			1		2	3	3	5		15
1004_VFL3	1520 Bagger				1	1		1	4	4				11
1004_VFL4	1520 Bagger		3	1	6	11	2	5	7	1	7	2		45
1004_VFL5	1520 Bagger			2		1			1		1	1		6
Grand Total		4	3	16	20	16	3	13	15	10	22	14	5	141