

OEE Studio

Tool Tip

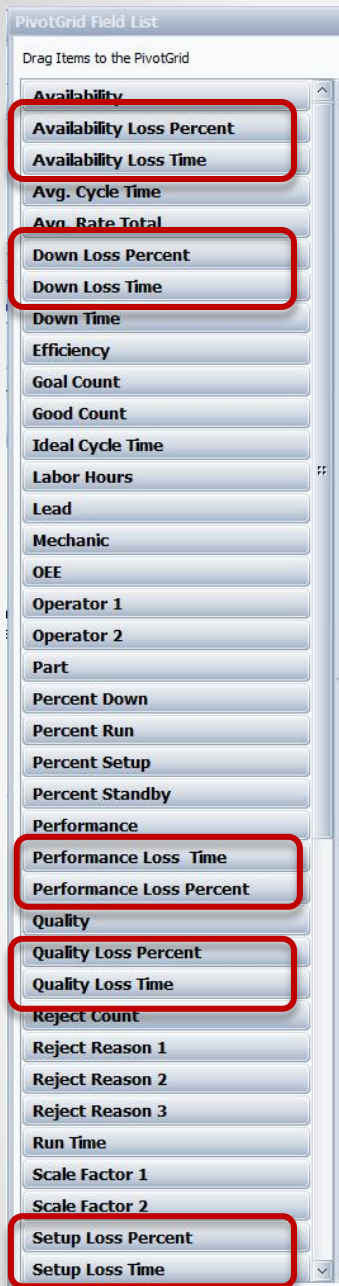
Finding your 'Hidden Factory'

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New Data Elements to Quantify Production Loss Finding Your 'Hidden Factory'

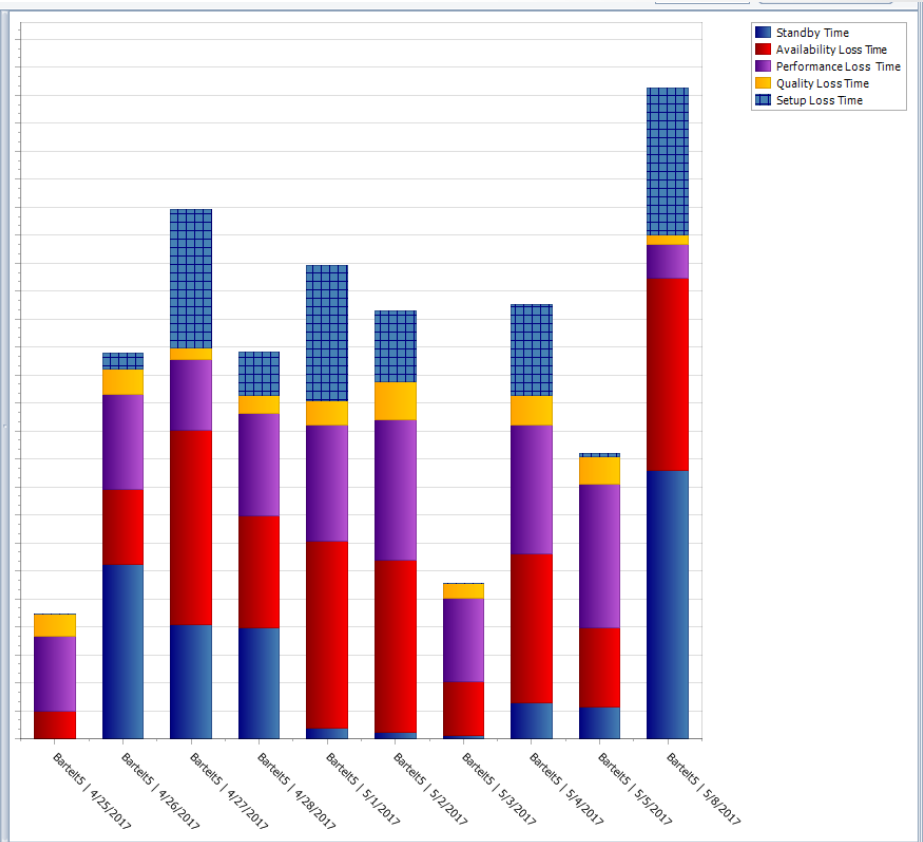
The following fields have been added to the Shift Analysis and Job Comparison screens. These fields are available in both Time and Percent.

- **Schedule Loss** (time where production could be running – but is not scheduled)
- **Availability Loss** (time where production should be running – but is not, includes down and setup time)
- **Performance Loss** (time where production is running – but not as fast as it should)
- **Quality Loss** (time where production is running – but one or more pieces are not good the first time through)
- We have also added **Setup Loss** and **Total Loss** since they were available.

To learn more go to <https://www.oeec.com/hidden-factory.html>

Example of Production Loss Chart

Enterprise		Location		Type		Shift	
Drop Column Fields Here							
Grand Total							
Device	Date	Standby Time	Availability Loss Time	Performance Loss Time	Quality Loss Time	Setup Loss Time	
Bartelt5	4/25/2017	00h 00m 01s	00h 49m 32s	02h 12m 40s	00h 40m 07s	00h 00m 02s	
	4/26/2017	05h 11m 42s	02h 14m 32s	02h 48m 33s	00h 46m 36s	00h 27m 23s	
	4/27/2017	03h 23m 50s	05h 47m 40s	02h 06m 46s	00h 20m 35s	04h 06m 26s	
	4/28/2017	03h 18m 48s	03h 19m 06s	03h 02m 45s	00h 33m 40s	01h 16m 19s	
	5/1/2017	00h 18m 59s	05h 34m 38s	03h 26m 42s	00h 42m 59s	04h 01m 24s	
	5/2/2017	00h 11m 38s	05h 06m 37s	04h 11m 31s	01h 08m 06s	02h 07m 14s	
	5/3/2017	00h 06m 31s	01h 34m 42s	02h 29m 40s	00h 26m 51s	00h 00m 01s	
	5/4/2017	01h 03m 30s	04h 26m 06s	03h 50m 11s	00h 53m 52s	02h 42m 15s	
	5/5/2017	00h 56m 52s	02h 20m 47s	04h 18m 06s	00h 48m 30s	00h 04m 33s	
	5/8/2017	08h 00m 03s	05h 42m 14s	01h 01m 22s	00h 16m 10s	04h 23m 34s	
Bartelt5 Total		22h 31m 54s	36h 55m 54s	29h 28m 15s	06h 37m 27s	19h 09m 11s	



You can filter by Enterprise, Area, Location, Line and Shift.

OEE Studio

Check out our website for other Tool Tips

www.ocestudio.com

OEE Studio supports all versions of Vorne XL v1 device firmware.

Smart Installation

<http://www.ocestudio.com/installs/release/v4/setup/InstallOEEStudio.exe>

If you have questions or need assistance, please contact either
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or

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OEE Studio, OEE Alert and XL Bolt-On Data Collector are part of the Marketing brand of

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