OEE Studio

Why won't my report print?

Getting to know your data. . .
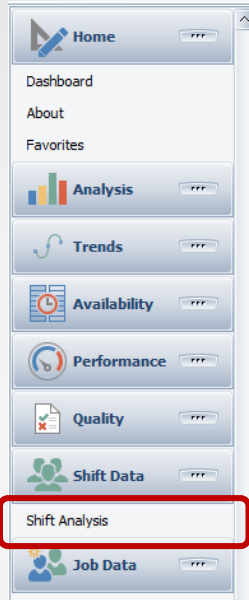
<< Navigate to **Shift Data – Shift Analysis**

The first thing to do is determine what your actual **Shift Start and End times** are as they come from the Vorne XL Time Schedule.

Sometimes the **End Time** is a couple of milliseconds past the hour.

The best way to do this is to bring the Shift Interval (Start and End) into your pivot grid.

The **Shift Interval** is at the end of the PivotGrid Field List.
Drag it to the lower left – **Row Area** and then refresh your data.
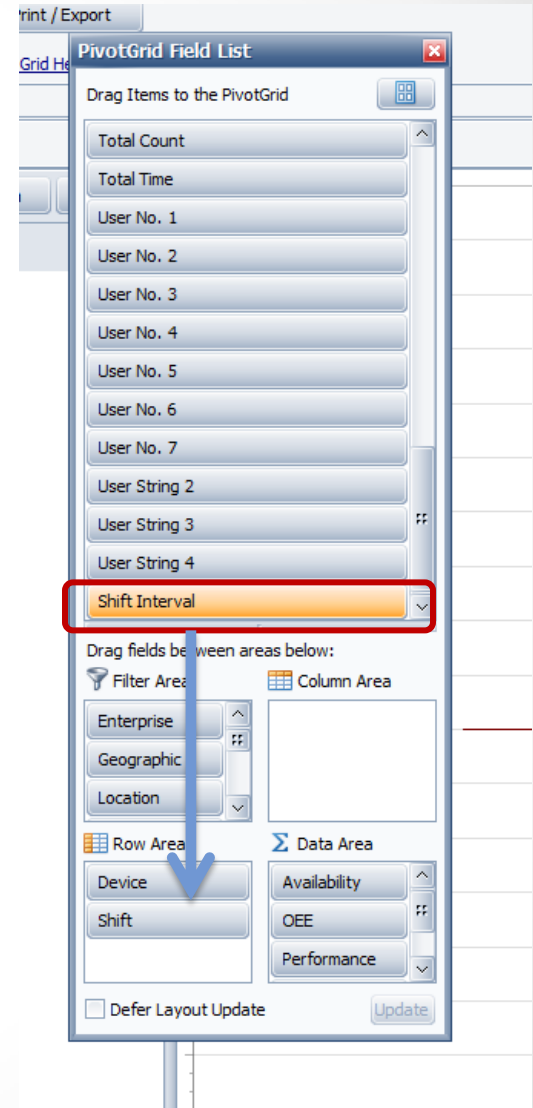
When did my shift end?

As you can see in this example that the Shift End Time is a couple of milliseconds after the hour.

How to fix it!
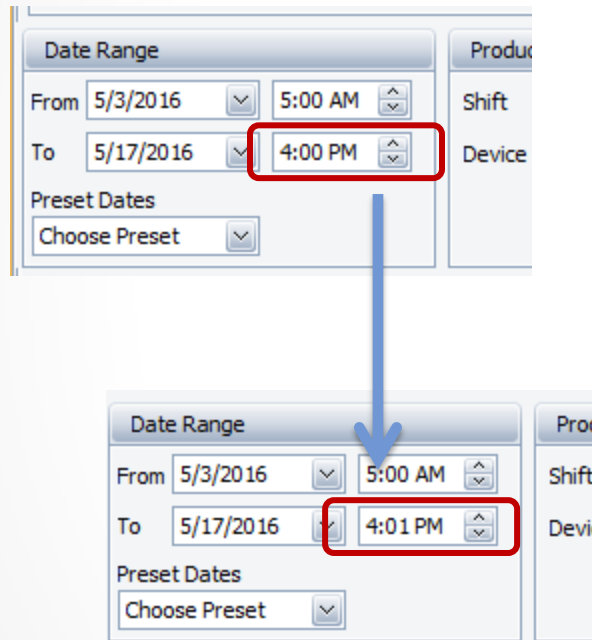
In order to include the Shift records in the date range selected, you will need to change the To (end time) to add a minute.

The reason is that the Date Range is calendar based and works on whole date/time.

Then Refresh the display and your Shift information will appear.

Also upgrading your Vorne XL to the latest firmware will also fix it within the Vorne device. (Support@vorne.com)

For more helpful Tool Tips – visit – www.OEEStudio.com