

VISUALIZING DATA COMMENTS

OEEAI

Home Views Filters Actions Setup Info Wel

Active filters: Date range: Year-To-Date, Date: Today, Category: Location:Lebanon_CT

Select Category: Location:Lebanon, CT Asset: 1004_VFL5 05/11/2016

Select Category, Asset and Date, then click on a timeline event, shift or job to provide context for your comment, or to update reason text (events only).

Shift	ID:	First Shift	Start time:
			Wed May 11 2016 06:00

Include Event Timeline
Include Audit Info

Comment: This is the shift comment for May 11, 2016

save



Shift Comments

Select the Shift record in OEE Alert – Actions – Set Comment. Enter your comments and click the Save button.

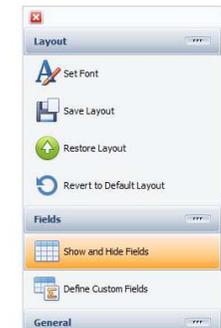
The comments will then appear in OEE Studio.

Tabular Analysis Grid Analysis

Drag a column header here to group by that column.

Hierarchy Detail			Shifts				OEE	Perform
Device	Part	Shift	Start Time	End Time	Comments			
1004_VFL5	88559410	First Shift	5/3/2016 6:00 AM	5/3/2016 4:30 PM		81.8		
1004_VFL5	88559410	Second Shift	5/3/2016 4:30 PM	5/4/2016 4:30 AM		79.2		
1004_VFL5	88559410	Gap Shift	5/4/2016 4:30 AM	5/4/2016 6:00 AM		6.2		
1004_VFL5	88652180	First Shift	5/4/2016 6:00 AM	5/4/2016 4:30 PM		75.8		
1004_VFL5	88652180	Second Shift	5/4/2016 4:30 PM	5/5/2016 4:30 AM		93.6		
1004_VFL5	88452570	First Shift	5/5/2016 6:00 AM	5/5/2016 4:30 PM		77.9		
1004_VFL5	88452570	Second Shift	5/5/2016 4:30 PM	5/6/2016 4:30 AM		98.9		
1004_VFL5	88552180	First Shift	5/6/2016 6:00 AM	5/6/2016 4:30 PM		85.5		
1004_VFL5	88552180	Second Shift	5/6/2016 4:30 PM	5/7/2016 4:30 AM		84.2		
1004_VFL5	88652180	First Shift WE	5/7/2016 6:00 AM	5/7/2016 2:30 PM		69.8		
1004_VFL5	88652180	Gap Shift	5/7/2016 2:30 PM	5/8/2016 2:30 PM		61.0		
1004_VFL5	88652180	First Shift	5/9/2016 6:00 AM	5/9/2016 4:30 PM		3.8		
1004_VFL5	88452180	Second Shift	5/9/2016 4:30 PM	5/10/2016 4:30 AM		81.5		
1004_VFL5	88459410	First Shift	5/10/2016 6:00 AM	5/10/2016 4:30 PM		77.8		
1004_VFL5	88552180	Second Shift	5/10/2016 4:30 PM	5/11/2016 4:30 AM		93.6		
1004_VFL5	88552180	First Shift	5/11/2016 6:00 AM	5/11/2016 4:30 PM	This is the shift comment for May 11, 2016	84.6		
1004_VFL5	88552180	Second Shift	5/11/2016 4:30 PM	5/12/2016 4:30 AM	This is the shift comment for May 11, 2016 2nd shift	88.8		
1004_VFL5	88552180	First Shift	5/12/2016 6:00 AM	5/12/2016 4:30 PM		99.0		
1004_VFL5	88552180	Second Shift	5/12/2016 4:30 PM	5/13/2016 4:30 AM		89.9		
1004_VFL5	88559410	First Shift	5/13/2016 6:00 AM	5/13/2016 4:30 PM		89.9		
1004_VFL5	88559410	Second Shift	5/13/2016 4:30 PM	5/14/2016 4:30 AM		76.1		
1004_VFL5	88659410	First Shift WE	5/14/2016 6:00 AM	5/14/2016 2:30 PM		77.9		
1004_VFL5	88459410	First Shift	5/16/2016 6:00 AM	5/16/2016 4:30 PM		82.2		

Shift Comments from OEE Alert



To review the comments by shift, select Shift Data – Shift Analysis – Grid Analysis.
Click on the drop-down for Printing, Exporting, Field Selection and Layout Settings.
Click on Show and Hide Fields.
Drag the Comments field to the data row.

VISUALIZING DATA COMMENTS

OEEAL

Home Views Filters Actions Setup Info Welco

Active filters: Date range: Year-To-Date, Date: Today, Category: Location:Lebanon, CT

Select Category: Location:Lebanon, CT Asset: 1004_VFL5 05/11/2016

Select Category, Asset and Date, then click on a timeline event, shift or job to provide context for your comment, or to update reason text (events only)

Job ID: EG BLACK 2CF - 88552180 Start time: Wed May 11 2016 12:19 Include Event Timeline
Include Audit Info

Comment: This is another comment for this part.

save



Job Comments

Select the Job record in OEE Alert – Actions – Set Comment. Enter your comments and click the Save button. The comments will then appear in OEE Studio.

Hide Main Menu Job Comparison

Hierarchy Location: Lebanon, CT

Date Range: From 5/3/2016 5:00 AM To 5/17/2016 2:00 AM

Production Filters: Device: [All Devices] Part: [All Parts]

Downtime calculation: Include Standby in Downtime Include Setup in Downtime

Apply / Refresh Print / Export

Visit our [Pivot Grid Help Page](#) to learn more

Tabular Analysis Grid Analysis

Drag a column header here to group by that column

Hierarchy Detail		Jobs				
Device	Part	Job Name	Comments	End Time	Start Time	OEE
1004_VFL5	88552180	EG BLACK 2CF		5/6/2016 4:30 PM	5/6/2016 1:48 PM	90.3
1004_VFL5	88552180	EG BLACK 2CF		5/7/2016 4:30 AM	5/6/2016 4:30 PM	84.2
1004_VFL5	88552180	EG BLACK 2CF		5/7/2016 8:59 AM	5/7/2016 6:00 AM	72.2
1004_VFL1	88552180	EG BLACK 2CF		5/9/2016 2:52 PM	5/9/2016 9:29 AM	43.2
1004_VFL5	88552180	EG BLACK 2CF		5/9/2016 11:57 PM	5/9/2016 5:48 PM	86.0
1004_VFL1	88552180	EG BLACK 2CF		5/10/2016 2:44 AM	5/10/2016 1:24 AM	51.0
1004_VFL5	88552180	EG BLACK 2CF	This is a comment for 88552180 May 10th.	5/11/2016 6:43:30 AM	5/10/2016 9:52 PM	90.1
1004_VFL5	88552180	EG BLACK 2CF	This is the comment for 88552180	5/11/2016 6:7:07 AM	5/11/2016 6:00 AM	94.5
1004_VFL5	88552180	EG BLACK 2CF	This is another comment for this part.	5/11/2016 6:4:30 PM	5/11/2016 12:19 PM	91.1
1004_VFL5	88552180	EG BLACK 2CF		5/11/2016 6:05 PM	5/11/2016 4:30 PM	84.3
1004_VFL5	88552180	EG BLACK 2CF		5/12/2016 4:30 AM	5/11/2016 8:32 PM	89.0
1004_VFL5	88552180	EG BLACK 2CF		5/12/2016 4:30 PM	5/12/2016 6:00 AM	99.0
1004_VFL5	88552180	EG BLACK 2CF		5/13/2016 4:30 AM	5/12/2016 4:30 PM	89.9
1004_VFL5	88552180	EG BLACK 2CF		5/13/2016 9:44 AM	5/13/2016 6:00 AM	92.9

Job Comments from OEE Alert



Hide Main Menu

Shift Analysis

Add to Favorite

Hierarchy
Location: Lebanon, CT

Date Range
From: 5/3/2016 5:00 AM
To: 5/17/2016 2:00 AM

Production Filters
Shift: [All Shifts]
Device: [All Devices]

Downtime calculation
 Include Standby in Downtime
 Include Setup in Downtime

Apply / Refresh
Print / Export

Visit our [Pivot Grid Help Page](#) to learn more

Tabular Analysis | **Grid Analysis**

Drag a column header here to re-order by that column

Hierarchy Detail			Shifts		Measurables			
Device	Part	Shift	Start Time	End Time	Performance	Quality	OEE	Availability

Customization

Columns | Bands

Average Cycle Time
Avg. Rate Total
Comments
Down Time
Efficiency
Enterprise
Geographic
Plant Cost

Layout

Set Font
Save Layout
Restore Layout
Revert to Default Layout

Fields

Show and Hide Fields
Define Custom Fields

General

To review the comments by shift, select Job Data – Job Comparison – Grid Analysis.
Click on the drop-down for Printing, Exporting, Field Selection and Layout Settings.
Click on Show and Hide Fields.
Drag the Comments field to the data row.